



Hydraulic Workshop Press Brake

HPA-P 100 • 150

Small but powerful single axis press brake

High quality European built workshop press brake. Cost effective solution for small bending jobs and prototyping.

Standard configuration

- ✓ Top gooseneck pressbrake die and holders
- ✓ Bottom die with 5 V
- ✓ Adjustment system for taking down or up the table
- ✓ Infinite pressure adjustment
- ✓ Infinite stroke adjustment
- ✓ Adequate work space for large sheet metal
- ✓ Manual and two hand working control

Optional configuration

- Optional panbrake die
- Bottom die with different angles
- Bottom table special T-slots
- Working with footpedal
- Special order of high speed working system



Specifications	HPA-P 100/40		HPA-P 100/60		HPA-P 150/40		HPA-P 150/60		
	100 ton, 40"		100 ton, 60"		150 ton, 40"		150 ton, 60"		
Press Power	kN	1000 (100 ton)				1500 (150 ton)			
Max. Working Pressure	bar	263 (3,815 psi)				244 (3,538 psi)			
Stroke	mm	300 (11.8")				300 (11.8")			
Width of Working Area	mm	1020 (40")		1520 (60")		1020 (40")		1520 (60")	
Distance Between Tables	mm	680 (26.75")				610 (24")			
Advance Speed	mm/s	8 (0.3"/s)				9 (0.35"/s)			
Working Speed	mm/s	5 (0.2"/s)				5 (0.2"/s)			
Return Speed	mm/s	10 (0.4"/s)				10 (0.4"/s)			
Die Table Dimension	mm	500x1020 (20x40")		500x1520 (20x60")		600x1020 (24x40")		600x1520 (24x60")	
Die Table Center Hole	Ø mm	100 (3.9")				100 (3.9")			
Motor power	kW	7.5 (10 Hp)				11 (15 Hp)			
Length	mm	2050 (80")				2500 (98")			
Width	mm	1000 (39")				1000 (39")			
Height	mm	2220 (87")				2380 (94")			
Weight	kg	1900 (4,190 lbs)		2500 (5,510 lbs)		2400 (5,290 lbs)		3100 (6,835 lbs)	
Item No.		9002100		9002101		9002102		9002103	

*The above specifications are subject to change without prior notice. No liability for printing mistakes. Machine may be shown with optional equipment.

Cutting

Turning

Milling

Drilling/Boring

Grinding

Sawing

Fabricating
Brakes • Shears • Ironworkers • Rolls • Presses • Other